

Built-Up Roofing Specifications

Specification 5GNC

Five Ply Mineral Surfaced Fiber Glass Built-Up Roof. For use over wood or other nailable decks on inclines of up to 6" per foot (500 mm/m).

Materials per 100 sq. ft. (9.3 m²) of Roof Area

| | | |
|--|--|-------------------|
| Sheathing Paper: | | |
| Wood board decks only | | 1 layer |
| Felts: | | |
| GlasBase Plus, PermaPly 28 or Ventsulation Felt | | 1 ply |
| GlasPly Premier or GlasPly IV | | 3 plies |
| GlasKap | | 1 ply |
| Asphalt (Interply): Trumbull®* or other JM Approved Asphalt | | |
| Incline per foot | Asphalt | Total Weight |
| Up to 1" (83 mm/m) | 170°F (77°C), Type II, Flat | 92 lbs. (42 kgs.) |
| 1" to 3" (83 to 250 mm/m) | 190°F (88°C), Type III, Steep | 92 lbs. (42 kgs.) |
| 3" to 6" (250 to 500 mm/m) | 220°F (104°C), Type IV, Special Steep | 92 lbs. (42 kgs.) |
| Up to 6" (500 mm/m) | PermaMop | 92 lbs. (42 kgs.) |

Approximate installed weight: 200 - 296 lbs. (91 - 134 kgs.)

General

This specification is for use over any type of approved structural deck (without insulation) which can receive and adequately retain nails or other types of mechanical fasteners that may be recommended by the deck manufacturer. Examples of such decks are wood and plywood. This specification is not for use directly over lightweight, insulating concrete decks.

Design and installation of the deck and/or substrate must result in the roof draining freely and to outlets numerous enough and so located as to remove water promptly and completely. Areas where water ponds for more than 24 hours are unacceptable and are not eligible to receive a JM Roofing Systems Guarantee.

Note: All general instructions contained in the current JM Commercial/ Industrial Roofing Systems Manual should be considered part of this specification.

Flashings

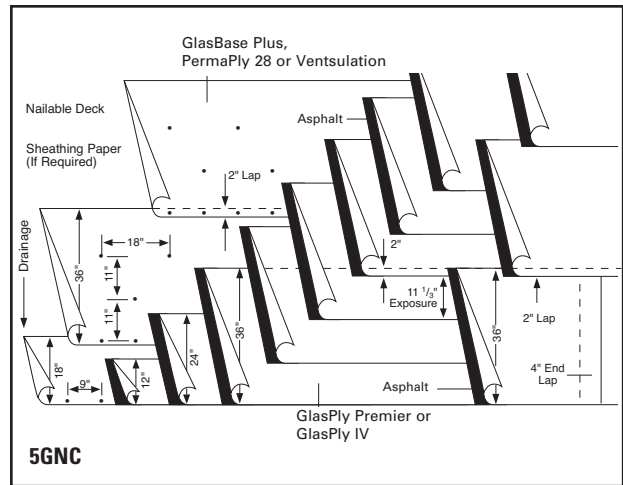
Flashing details can be found in the "Bituminous Flashings" section of the JM Commercial/Industrial Roofing Systems Manual.

Application

Over wood board decks, one ply of sheathing paper must be used under the base felt and on top of the wood board deck.

Note: On roof decks with slopes up to 1" per foot (83.3 mm/m), the roofing felts may be installed either perpendicular or parallel to the roof incline. On slopes over 1" per foot (83.3 mm/m), refer to **Paragraph 6.11** of this section for special requirements.

Using GlasBase Plus, PermaPly 28 or Ventsulation, start with an 18" (457 mm) width (the use of a specific base sheet may be a condition of Guarantee). The following base sheet courses are to be applied full width, lapping the preceding felt 2" (51 mm) on the side laps and 4" (102 mm) on the end laps. Nail the side laps 9" (229 mm) o.c. Down the longitudinal center of each felt, place two rows of nails spaced approximately 11" (279 mm) apart, with the nails staggered on approximately 18" (457 mm) centers. Use nails or fasteners appropriate to the type of deck with 1" (25 mm) minimum diameter caps.



For additional fastener information, refer to the Fastener Data in the "Roof Deck" section of the current JM Commercial/Industrial Roofing Systems Manual.

Using GlasPly Premier or GlasPly IV, apply a piece 12" (305 mm) wide, then over that, one 24" (610 mm) wide, then over both, a full width piece. The following felts are to be applied full width, overlapping the preceding felts by 24²/₃" (627 mm) so that at least 3 plies of felt cover the base felt/ substrate at all locations. Install each felt so that it is firmly and uniformly set, without voids, into the hot asphalt (within ±25°F [±14°C] of the EVT) applied just before the felt at a nominal rate of 23 lbs. per square (1.1 kg/m²) over the entire surface.

Surfacing

Prior to application of GlasKap, cut the cap sheet into handleable lengths (12' - 18' [3.66 m - 5.50 m]). Lay the material out on the roof and allow it to relax and flatten. To accommodate a full width sheet, apply a mopping of hot asphalt, approximately 20°F (11°C) above the EVT, at a nominal rate of 23 lbs. per square (1.1 kg/m²). (The higher temperature of asphalt maximizes the bonding of the cap sheet to the ply felts.) Then flop the cap sheet into the hot asphalt. On subsequent courses, the cap sheet is positioned upside down, directly over the sheet in the preceding course such that the side lap area of the preceding sheet is exposed. Care should be taken to maintain 2" (51 mm) side laps and 4" (102 mm) end laps. Asphalt is applied in the same manner as before, making sure to also cover the 2" (51 mm) exposed side lap. Asphalt may also be applied to the exposed "upside down" cap sheet, prior to "flopping" it into the hot asphalt. The cap sheet must be firmly and uniformly set, without voids, into the hot asphalt with all edges and laps well sealed.

Asphalt

Asphalt should meet the requirements of ASTM D 312.

JM Guarantees require the use of Trumbull®* asphalt or another JM Approved Asphalt.

Check with a JM Technical Service Specialist for special asphalt requirements in hot climates.

Refer to the Material Safety Data Sheet and Product Label prior to using this product.

* Trumbull is a registered trademark of Owens Corning.