



JM EPDM Lap Cement

Description

JM EPDM Lap Cement is a one-part, butyl rubber-based, solvent-based contact cement.

Use

Designed to splice adjoining sections of cured or uncured EPDM (ethylene propylene diene monomer) membrane as well as splicing EPDM membrane to hard, dense, nonporous surfaces such as metal.

Color

Black

Coverage

6" (15.24 cm) splice – 75 - 100 lin ft/gal (6.05 - 8.06 lin m/liter)
3" (7.62 cm) splice – 150 - 200 lin ft/gal (12.09 - 16.12 lin m/liter)

Packaging

(6) 1 gal (3.8 l) cans per box

Weight

Approximately 42 lb (19 kg)/box

Shelf Life

Nine months from manufacture date when stored properly (see storage section) in unopened containers.

Storage

Keep product clean and dry prior to application. Store indoors, out of direct sunlight, at temperatures between 50°F and 70°F (10°C and 21°C).

Application

The substrate must be clean, dry, smooth and free of any foreign materials, grease or oil.

Cement Preparation

- Stir cement thoroughly before using. A minimum of 1½ minutes per container is recommended.
- Scrape sides and bottom of container, removing thicker residue, until cement has a consistent appearance.
- Do not thin.

Cement Application

- Apply an even, heavy coat of lap cement continuously on both mating surfaces with a 3" (7.62 cm) wide, ⅜" (9.53 mm) thick medium nap roller.
- 100% coverage is required. Avoid blobs and puddles.
- Allow 5 to 20 minutes to dry depending on the ambient temperature and humidity. Cement should be tacky to the touch.
- Apply adequate pressure by roller to ensure good contact between the substrate and the membrane.
- Do not allow lap cement to overdry.

Refer to JM EPDM Applicator Guides or Detail Drawings for instructions.

Precautions

Do not install in direct contact with asphalt or coal tar pitch.

Refer to the Material Safety Data Sheet prior to using JM EPDM Lap Cement. The Material Safety Data Sheet is available by calling (800) 922-5922 or on the Web at www.jm.com/roofing.