

MARKETING BULLETIN — Roofing Systems

Bulletin Number: M11-046
Date: November 10, 2011
Distribution: External

**Winter Cure Times for Polyiso Rigid Foam Boards
ENERGY 3[®], ValuTherm[™] and AP Foil Roof Insulation Products
Insulation Systems**

Starting in November and running through March 2012, Johns Manville will implement its Winter Cure Time Guidelines at all of our manufacturing locations.

- A minimum of 48 hours of cure time is required prior to shipping to allow the polyiso rigid foam insulation to reach ambient plant temperature.

The longer cure time ensures the product is cured completely when daily outside temperatures drop below 40 degrees Fahrenheit.

If you have any questions, please contact your local sales or customer service representative.

Tom Calzavara
Product Manager
Polyiso Rigid Foam Boards