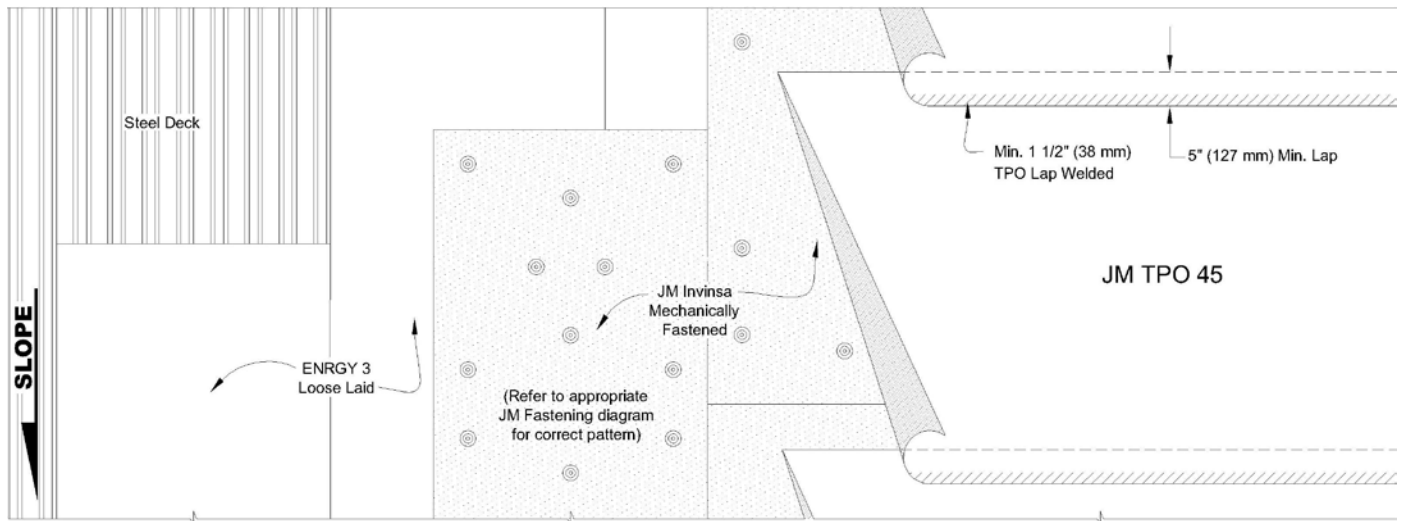


## 45SHT-LM-M



**JM TPO 45 Mil Mechanically Fastened Membrane System Over ENRGY 3<sup>®</sup> Insulation and InvinSA<sup>™</sup> Coverboard Fastened to a Steel Deck**

### General

This specification is for use over any approved structural steel deck which is suitable to receive a mechanically fastened insulation. This specification can also be used in certain re-roofing applications

Install insulation in accordance with the appropriate JM insulation specification detailed in the current JM Single Ply Roofing Systems Manual.

- Insulation: Mechanically fasten using UltraFast<sup>®</sup> Fasteners and Plates
- Membrane: Secure using High Load Fasteners and Plates

**Note:** Consider all general instructions contained in the current JM Single Ply Roofing Systems Manual as part of the specification.

### Design

Consider local conditions and characteristics when designing, specifying and installing any roofing system. Information from the Single Ply Roofing Industry (SPRI), FM Global<sup>®</sup> and local building codes can provide guidelines for the designer.

Design and installation of the deck and/or roof substrate must result in the roof draining freely to outlets numerous enough and so located as to remove water promptly. Minor ponding is acceptable.

### Deck Preparation

Ensure the deck is clean, dry and smooth so that the insulation lays flat. Steel decks must be a minimum 22 gauge (0.76 mm) and FM-approved fastening methods must be followed to achieve the desired uplift. Please check with the deck manufacturer for further guidelines.

### Insulation Application

Store products per manufacturer's recommendations. Remove any wet product and discard. A minimum offset of 6" (152 mm) is recommended from the previous layer of insulation. The top layer of insulation must be a minimum 1.4" (36 mm) thick.

### Insulation Securement – Loose Laid

Position the insulation with the long side of the board running parallel with the flutes of the deck. Each of the edges must be centered on the flute top. No board widths less than 6" (152 mm) are allowed. Keep all boards tight with no gaps greater than ¼" (6 mm).

### Coverboard Application

Position the InvinSA coverboard with a minimum 6" (152 mm) offset from the previous layer of insulation. No board widths less than 6" (152 mm) are allowed. Install a minimum of six fasteners and plates per board.

### Coverboard Securement – Mechanically Fastened

Install UltraFast Fasteners and Plates at a minimum rate of five fasteners per 4" x 8" (1.22 m x 2.44 m) board. Fasteners must pierce the top flute of the deck at a minimum of 1" (25 mm).

### Membrane Application

Before installation, unroll the JM TPO Membrane, and "relax":

- 15 minutes when the temperature is above 60°F (16°C)
- 30 minutes when the temperature is below 60°F (16°C)

Position the membrane so that all field sheets run perpendicular to the flutes of the deck. Begin fastening once the membrane has been properly positioned.

### Membrane Securement – Mechanically Fastened

Install High Load Fasteners and Plates in the 5" (127 mm) lap at a minimum rate of one fastener every 12" (305 mm) on center. Position plates so that the back edge of the plate is no closer than ½" (13 mm) from the edge of the membrane. Fasteners must pierce the top flute of the deck a minimum of 1" (25 mm).

### Welding of Lap Areas

**The laps of JM TPO mechanically fastened systems must be hot air welded. Clean all surfaces to be welded.** Follow manufacturer's operating instructions for welding equipment. All welds must be a minimum of 1.5" (38 mm) in width.

### Quality Control of Seams

After heat welding, check the seams for integrity with a blunt-ended probe. Repair any cold welds or "fishmouths". To test the quality of the seams, each day take test cuts at the seams and pull until failure. Should the welds be deficient, a more thorough examination of the work performed must be carried out and necessary repairs made.

### Perimeter Attachment

Secure attachment of the TPO roofing membrane at the perimeter and at penetrations by mechanically fastening using High Load Fasteners and Plates or other approved fasteners appropriate for substrates.

JM allows the use of picture framing with half sheets, or adding additional rows of fasteners in the field sheet and welding a 6" (152 mm) minimum width cover strip. The minimum width of the perimeter enhancements should be 6' (1.83 m). Increase perimeter width as necessary to comply with FM 1-29 and 1-28.